### **PAT-ADD DA 1809**

# **Product Data Sheet**

Rev 00 April 2021



#### **Product Features**

PAT-ADD DA 1809 is wetting and dispersion stabilizing additive for solvent borne paints and inks.

PAT-ADD DA 1809 is particularly suited for the formulation of pigment concentrates for industrial and automotive systems.

PAT-ADD DA 1809 is a wetting additive for organic, and inorganic pigments.

#### Main benefits are:

- Spontaneous pigment wetting in highly loaded pigment concentrates
- Improves pigment dispersion with higher pigment loadings and excellent color development
- High resistance to pigment flocculation, floating, flooding, and pigment settling

### **Physical Characteristics:**

Appearance : Clear Pale yellow liquid

Viscosity @ 25°C/77°F : < 150 cP Specific gravity @ 25°C/77°F : 1.010-1.050

Composition : Solution of a copolymer with acidic groups
Solvents : Methoxy propyl acetate/Alkylbenzene

**%Solids content (120°C/1hr)** : 52.0 ± 3.0 %

#### **Properties:**

PAT-ADD DA 1809 reduces viscosity of the mill base, optimizing pigment wetting and dispersion. Furthermore, the product improves gloss, leveling while preventing pigment float and flood

The anionic, slightly acidic character of PAT-ADD DA 1809 makes this additive ideal for acid catalyzed systems. Furthermore, PAT-ADD DA 1809 shows excellent performances used in conjunction with polymeric dispersing additive like PAT-ADD DA 3051.

<sup>&</sup>quot;Physical parameters indicated here in product data sheet are typical properties and not specification limits or range."

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### **Dosage & Addition**

The optimal amount of PAT-ADD DA 1809 is system related, generally between 0.4 and 1.5 % on the total weight of paint formulation.

The product is added to the mill-base prior to the dispersion process.

The optimum concentration to be used depends on the individual formulation and best established using a ladder study.

### **End Use Application**

PAT-ADD DA 1809 is ideal for acid-catalyzed systems and for stabilization of inorganic pigments for solvent borne systems. Recommended for industrial coatings, coil coatings, automotive coatings and protective coatings.

#### **Shelf life**

The product has shelf life of 24 months from the date of manufacturing; packed in un opened original containers as shipped by Patcham when stored in frost free warehouse.

### **Storage and transportation**

Separation or turbidity may occur upon storage, warm the material up to 30–40°C and stir. It will not affect the performance of the product.

# **Safety and Handling**

For information on handling, storage and safety please refer to the information from the Material Safety Data Sheet (SDS).

#### **Packing size**

Drum: - 200.0 kgs, Can: -25.0 kgs.

#### Disclaimer:

While every effort is made to provide accurate and complete test results for The PATCHAM ADDITIVES, various data may vary depending upon different raw materials, test procedures and test conditions. The accuracy, reliability, or totality of the results are not guaranteed or warranted in any way. PATCHAM FZC and its representatives disclaim liability of any kind whatsoever, including liability for quality, performance and fitness for a particular purpose arising out of the use, or inability to use the test results.